

FELIX
GLUER



ADHESIVES



FG : CLEANER

SOLID AND LIQUID CLEANERS










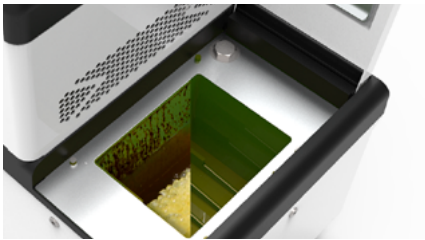
Wide range of cleaners for your gluing systems

CLEANERS

LET'S STICK TOGETHER








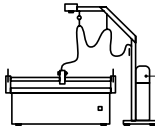




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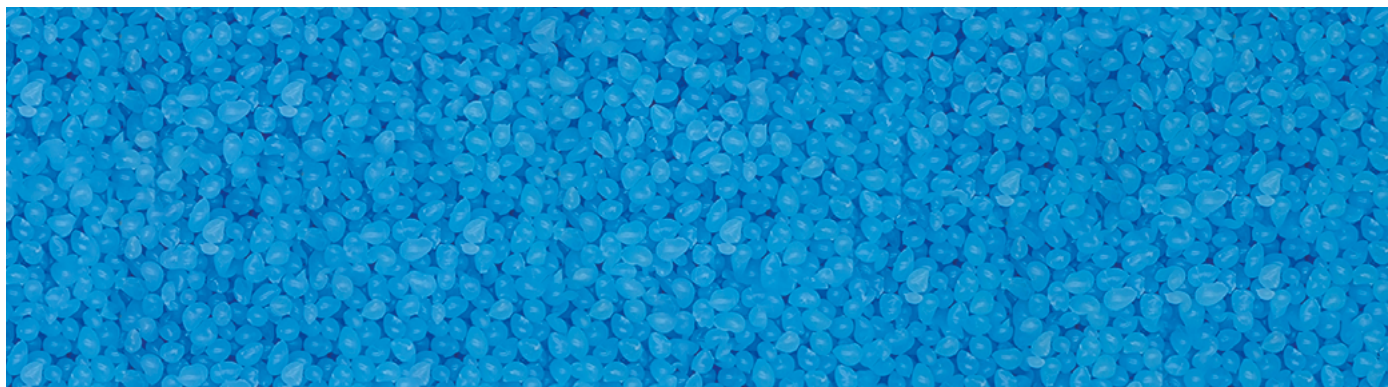
FG : CLEANERS - RANGE OF PRODUCTS

THE FELIX GLUER CLEANERS PRODUCTS RANGE CONTAINS:		
SOLID CLEANERS	FG : CLEANER I1	
	FG : CLEANER S1	
LIQUID CLEANERS	A range of liquid cleaners, for cleaning the inside or the tank, as well as liquid cleaners for cleaning the outside of the system.	
CLEANING EQUIPMENT	Personal safety equipment and tools necessary to perform hot melt system maintenance and cleaning: disposable smock, heat-resistant gloves, goggles, mask, wooden spatula, metal bucket, siliconized paper.	
		
		
		
		
		
CLEANING SERVICES	We provide professional cleaning services for your hot melt system at your production facility.	








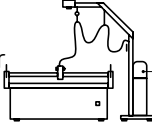






FG : CLEANER I1 - SOLID CLEANER DATA SHEET

FG:CLEANER I1			FELIX GLUER Sp. z o.o Sikorskiego 119, 05-080 Kludyn, POLAND www.felix-gluer.com support@felix-gluer.com	
GLUE NAME	TYPE & BASE	APPEARANCE	PACKAGING	
FG:CLEANER I1	HMA cleaner	<div>Blue granules</div> <div>Slight differences in the color of the adhesive are normal and should not be perceived as a quality problem.</div>	<div> 20 kg/box</div>	<div> 1000 kg/pallet</div>
CERTIFICATIONS		Suitable for melters.		
VISCOSITY		6000 ± 2000 mPas in 140°C (Brookfield RVT, ASTM D3236)		
PREPARATION OF CLEANING		Please check “FG:Glue Cleaning Matrix” for the most efficient cleaning guideline.		
WORKING TEMPERATURE		<div>120-150°C on melter</div> <div><div>120-150°C on melter</div></div>		
STORAGE		2 years at room temperature (optimum 5°C -30°C) in the original packaging. Exposure to dirt, freezing and heat eg. direct sunlight can cause change of performance of the adhesive.		
PRECAUTIONS		Observe the operating instructions for the adhesive application equipment.		
	<div>Attention: hot!</div>	The adhesive and the nozzle of the glue gun reach high temperatures that may cause burns when in contact with the skin. In case of a burn, the burned area should be poured with cold water and consult a doctor. Hot melt adhesives after exceeding recommended operating temperature generate fumes that may cause breathing difficulties. If the recommended operating temperature is exceeded for a longer period of time, some people may experience mucous membrane irritation as a result of inhaling the vapors.		
		Ensure proper ventilation of confined spaces when working with larger amounts of glue.		



FG : CLEANER S1 - SOLID CLEANER DATA SHEET

FG : CLEANER S1			FELIX GLUER Sp. z o.o. Sikorskiego 119, 05-080 Kludyn, POLAND www.felix-gluer.com	
			support@felix-gluer.com	
GLUE NAME	TYPE & BASE	APPEARANCE	PACKAGING	
FG : CLEANER S1	HMA cleaner	 White pellets <i>Slight differences in the color of the adhesive are normal and should not be perceived as a quality problem.</i>	 20 kg/box	 640 kg/pallet
CERTIFICATIONS		Suitable for melters.		
VISCOSITY		550 ± 150 mPas in 170°C (Brookfield DVE, Sp 27 and 100 rpm)		
PREPARATION OF CLEANING		Please check "FG:Glue Cleaning Matrix" for the most efficient cleaning guideline.		
WORKING TEMPERATURE		150-180°C on melter,  150-180°C on melter		
STORAGE		2 years at room temperature (optimum 5°C -30°C) in the original packaging. Exposure to dirt, freezing and heat eg. direct sunlight can cause change of performance of the adhesive.		
PRECAUTIONS		Observe the operating instructions for the adhesive application equipment.		
	 Attention: hot!	The adhesive and the nozzle of the glue gun reach high temperatures that may cause burns when in contact with the skin. In case of a burn, the burned area should be poured with cold water and consult a doctor. Hot melt adhesives after exceeding recommended operating temperature generate fumes that may cause breathing difficulties. If the recommended operating temperature is exceeded for a longer period of time, some people may experience mucous membrane irritation as a result of inhaling the vapors.		
		Ensure proper ventilation of confined spaces when working with larger amounts of glue.		



Our technical data sheets and other publications are intended to provide advice according to our best knowledge. The content is not legally binding. We recommend carrying out your own tests on each material and surface, before starting production. Our general terms of sale apply.

KEEP YOUR SYSTEM CLEAN



made in EU



**FELIX
GLUER**

Powered by
Valco Melton

REDUCE PRODUCTION DOWNTIME

At the gluing department, many production stops occur due to the incorrect use of hot melt. Check the list below for an overview of hot melt usage basics:

1. Perform cleaning of the hot melt system according to the maintenance schedule.
2. Change filters inside the system frequently.
3. Remember to put your system in STAND BY MODE, When there is a break in production.
4. Don't over burn hot melt - adhesive then loses its bonding performance.
5. If you notice carbonized particles inside your tank, don't use this glue anymore, because you will clog your system, or even damage the head.
6. Use only hot melt from a trusted source.
7. Never exceed the hot melt work temperatures provided on the TDS.







Remember to always wear protective clothing and use appropriate cleaning tools when performing system maintenance.

For more information on FG : MELT adhesive, FG : Cleaners and Valco Melton systems, contact the FG : Team.

FELIX GLUER : WORLDWIDE INSTALLATIONS & PARTNERS



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