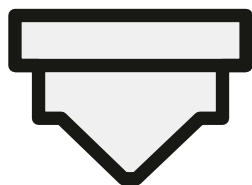


**FELIX**  
GLUER



**ADHESIVES**



## FG : TACK S11

Performance: good bonding and low viscosity

Substrates: various plastics and cardboard

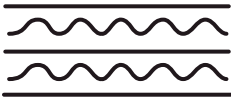
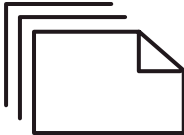

Industries: packaging, printing

COLD GLUE

LET'S STICK TOGETHER

[www.felix-gluer.com](http://www.felix-gluer.com)

FG: TACK - WATER BOND ADHESIVE - ALSO CALLED THE „COLD GLUE”

OPTIMUM OPEN AND SETTING TIME FOR BELOW SUBSTRATES		
CORRUGATED CARDBOARD	CARDBOARD & PAPER	HDPE WINDOWS FOR BOXES
		

Note! When using the FG gluing plotter it is good to add this FG : Tack S11 to your FG : Melt series, to make the packaging products bonding even stronger, and more durable to temperature changes.

CLEANING PROCEDURE

WBA systems also require regular maintenance and cleaning. For everyday maintenance always use the warm water and silicon cup on the nozzles. Also, use spray cleaners to remove any spilt glue on the surface of the machine or a system. Ask FG : Team for more information on cold glue system maintenance and cleaning services.



For more information  
check the FG : Cleaners brochure

CUSTOMIZED FOR NOZZLE APPLICATION



line



micro  
dots



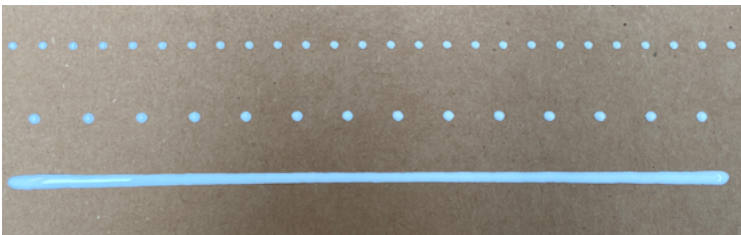
spray





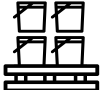
SPRAY CLEANERS













SILICON CUP  
FOR NOZZLE



# TECHNICAL DATA SHEET OF THE ADHESIVE FG : TACK S11

FG : TACK S11			FELIX GLUER Sp. z o.o Sikorskiego 119, 05-080 Klądyń, POLAND <a href="http://www.felix-gluer.com">www.felix-gluer.com</a> <a href="mailto:support@felix-gluer.com">support@felix-gluer.com</a>	
GLUE NAME	TYPE & BASE	APPEARANCE	PACKAGING	
FG : TACK S11	PVA dispersion	 <b>White Liquid</b> transparent and flexible dry film <i>Slight differences in the color of the adhesive are normal and should not be perceived as a quality problem.</i>	 30 kg/bucket	 360 kg/pallet

CERTIFICATIONS		<b>Fulfills FDA 175.105.</b> Suitable for indirect food contact. Please contact us for further documentation requests.
CHARACTERISTIC		<b>Good adhesion</b> with different substrates such as cardboards, paper and various coated surfaces. Suitable for nozzle applicators.
VISCOSITY		<b>500 ± 100</b> mPas in <b>23°C</b> (Brookfield RVT, SP2, 20 rpm)
SOLID CONTENT		<b>49 ± 1</b>
pH		<b>3 - 6</b>
PREPARATION OF GLUING		The surfaces to be bonded must be free of dust, dirt, moisture, grease and other release layers. Plasticizers contained in plastics and varnishes can degrade the durability of the bond. Necessary to read MSDS for protective precautionary actions.
STORAGE		<b>6 months</b> at room temperature (optimum 10°C -30°C) in the original packaging. Exposure to dirt, freezing and heat eg. direct sunlight can cause change of performance of the adhesive.
PRECAUTIONS		Observe the operating instructions for the adhesive application equipment.
		Avoid long machine stops and exposure of the adhesive to the air. Always close the cap of the bucket preventing skin formation
		Pay attention about pump speed to prevent foaming

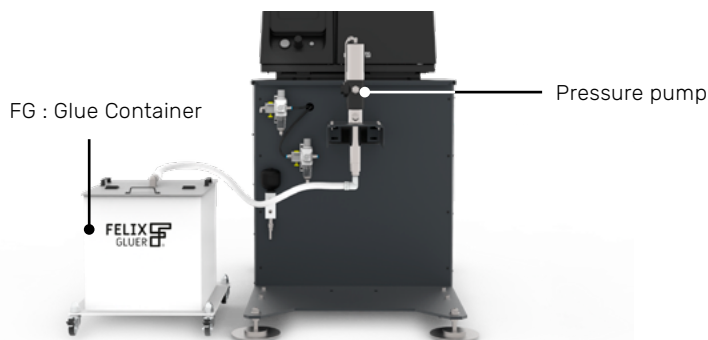
Our technical data sheets and other publications are intended to provide advice according to our best knowledge. The content is not legally binding. We recommend carrying out your own tests on each material and surface, before starting production. Our general terms of sale apply.



1000 L GLUE CONTAINER



30 KG GLUE BUCKET



COLD GLUE SYSTEM

# WHY CHOOSE FELIX GLUER : ADHESIVES?

## FELIX GLUER : Lab Test

Using the FG : Demo plotter in our FG : Lab, we are constantly ready to conduct gluing tests on your substrates in our showroom, so this means there is no need to stop your production for glue trials.



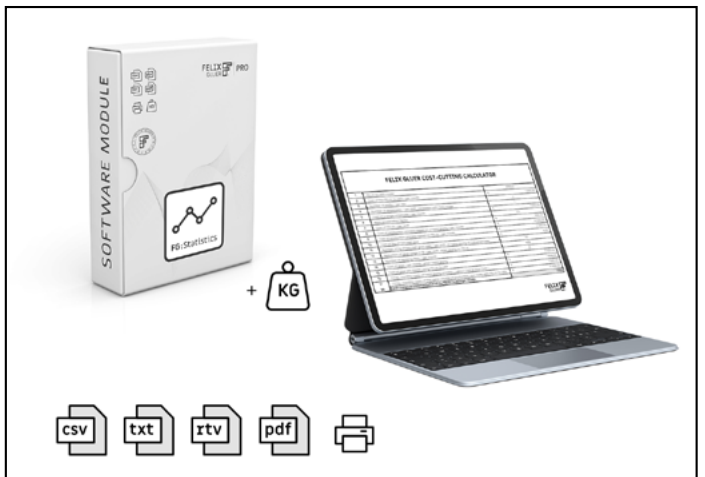
## FELIX GLUER : Trainings

FG : Glue Expert, during glue changes and initial glue trials at your production facility, offers necessary support and technical guidance.



## FELIX GLUER : Statistics

Data analyzing software module for the FG Plotter. Track glue consumption, calculate costs of gluing, reduce glue usage.



## CONTACT DETAILS

**FELIX**  
GLUER

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